

# NPN

New Product News



**HUSHBORE**  
ANTI VIBRATION BAR

## HUSH-BORE Heads for Deep Internal Threading



## KEY POINT

**TaeguTec has added modular threading heads to the HUSH-BORE head changeable vibration free boring bar line.**

To further diversify the HUSH-BORE family's range, TaeguTec has added modular threading heads for both 16 IR/L... and 22 IR/L... inserts. The new modular heads are compatible with both HUSH-BORE shanks and C-ADAPTERs with HUSH-BORE head connections. For more information, please contact the product manager.

### Features

- Modular heads for the 16 IR/L... and 22 IR/L... inserts
- Applicable inserts
  - 16IR, 16IRB, 16IRM, 16IL,
  - 22IR, 22IRM, 22IL
- Available shank sizes: Ø25 mm, Ø32 mm and Ø40 mm
- Compatible with C-ADAPTERs using HUSH-BORE head connections
- Coolant directed to the cutting edge improves chip evacuation and tool life.

### Head designation system

**QH 3 2 - S I R - 1 6**

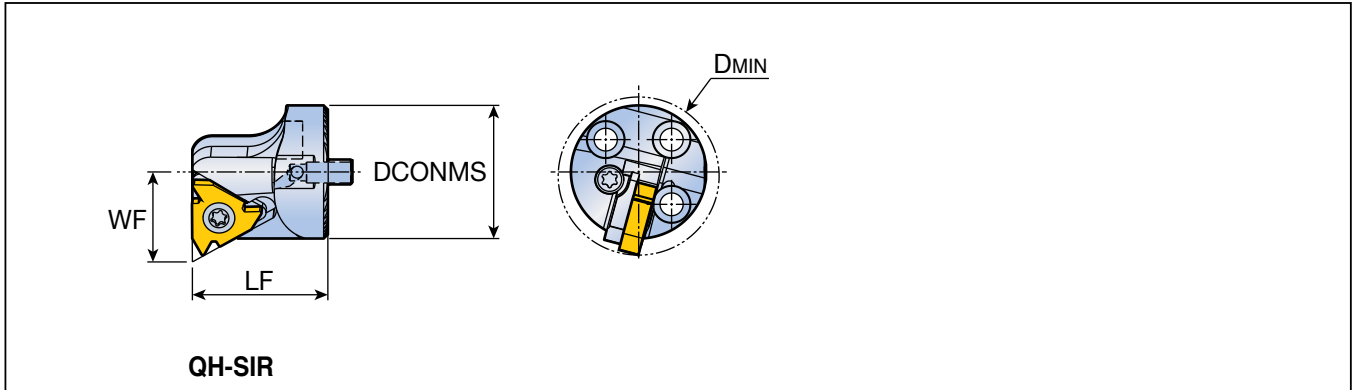
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- 1: HUSH-BORE head
- 2: Shank connection sizes (DCONMS) Ø 25, 32, 40 mm
- 3: Head type (same as standard boring bars)
- 4: Insert size 16, 22

## QH-SIR/L new



### Screw type threading heads



Designation	Dimension (mm)				Coolant hole	Insert
	DCONMS	LF	WF	DMIN		
<b>QH25-SIR/L-16</b>	25	26	16.2	29	●	16 IR/L...
<b>QH32-SIR/L-16</b>	32	27	19.7	36	●	
<b>QH40-SIR/L-16</b>	40	30	23.7	44	●	
<b>QH32-SIR/L-22</b>	32	32	21.6	38	●	22 IR/L...
<b>QH40-SIR/L-22</b>	40	38	25.6	46	●	

### Spare parts

Designation	Insert screw	Anvil screw	Anvil right	Anvil left	Wrench		
<b>QH SIR-16</b>	S16	A16	AE16	-	T-10/5		
<b>QH SIL-16</b>	S16	A16	-	AI16	T-10/5		
<b>QH SIR-22</b>	S22	A22	AE22	-	T-20/5		
<b>QH SIL-22</b>	S22	A22	-	AI22	T-20/5		